

GardaGloss Art (North America)

Description:

Garda 2 side coated woodfree paper with a gloss finish.

It guarantees extraordinary runnability, excellent ink gloss and outstanding printability.

Available in a wide range of substances and formats, available in sheets and reels.

End uses:

Books, Brochures, Catalogues, Covers, Direct mail, Folders, Inserts, Packaging, Postcards

Print methods:

Flexo, Laser/Dry toner, Offset, Rotogravure

Certificates:

- [PEFC Chain of Custody \(multisite\)](#)
- [FSC Chain of Custody \(multisite\)](#)
- [Paper Profile GardaRecycled Print](#)
- [Paper Profile Creator - Cartiere del Garda](#)
- [REACH regulation Lecta](#)
- [ISO 14001 Environment](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety - Lecta](#)

For applications that require specific certifications or approvals, please contact our sales teams.

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Technical specifications

Property	Test Method	Unit	Tolerance	89	104	118	133	148	170	216	251	270	297	351	400
Substance (lb.)	ISO 536 TAPPI T410	lb.	±4%	60#T	70#T	80#T	90#T	100#T	115#T	80#C	93#C	100#C	110#C	130#C	148#C
Thickness (pt.)	ISO 534 TAPPI T411	pt.	±4%	2.8	3.3	3.6	4.0	4.7	5.3	7.2	7.5	9.0	9.1	11.3	12.6
Substance	ISO 536 TAPPI T410	g/m ²	±4%	89	104	118	133	148	170	216	251	270	297	351	400
Thickness (µm)	ISO 534 TAPPI T411	µm	±4%	71	82	94	107	120	136	183	186	230	232	278	318
Bulk	ISO 534 TAPPI T411	cm ³ /g	-	0.79	0.79	0.80	0.80	0.81	0.80	0.85	0.74	0.86	0.77	0.79	0.80
Opacity	ISO 2471 TAPPI T519	%	-2.0	92.0	91.5	93.0	96.0	97.0	-	-	-	-	-	-	-
Whiteness D65/10°	ISO 11475	CIE	±3	120	120	120	120	120	120	120	120	120	120	120	120
Paper gloss	ISO 8254-1 TAPPI T480	%	±5	62	62	64	64	64	68	68	72	68	68	72	72
Bekk smoothness	ISO 5627 TAPPI T479	s	≤0.70*STD	2200	2000	1000	1000	1000	850	600	500	350	500	350	200
Relative humidity	TAPPI T502	%	±7	50	50	50	50	50	50	50	50	50	50	50	50

Storage recommendations

Ideally, the paper should be stocked in pressrooms conditioned to 50% (±5) relative humidity and 23°C (±2) temperature.

In any case, extremes of temperature and humidity must be avoided.

For food contact applications, the product properties, according to the specifications, are guaranteed for 12 months after the production date.

Values are subject to change without notice.

Last update: 04/07/2026